Horner–Emmons Synthesis with Minimal Purification Using ROMPGEL: A Novel **High-Loading Matrix for Supported** Reagents

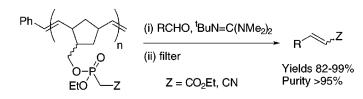
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ABSTRACT



The synthesis and use of two novel high-loading Horner–Emmons ring-opening metathesis polymers are described. $\alpha_{\mu}\beta$ -Unsaturated ethyl esters (E:Z > 99:1) and α, β-unsaturated nitriles (E:Z > 70:30) are obtained in excellent yields and purities from aldehydes with minimal purification.

Combinatorial chemistry has received much attention of late as an engine for the discovery of new pharmaceuticals, catalysts, and materials.¹ Library generation may be accomplished using solid phase organic synthesis or by using conventional solution phase chemistry. There is, however, an unending controversy as to which of the major synthetic strategies for library synthesis is superior. The primary advantage of solution phase chemistry is its familiarity to the synthetic chemist. Additionally, reactions are generally amenable to easy tracking and analysis. Nonetheless the

complicated workup procedures usually associated with such reactions in solution have been a major hurdle to automation and the use of multistep sequences. Advances in automated chromatography (MPLC and HPLC) have gone some way toward addressing this problem, although each purification must still be monitored, since the polarities of compounds and impurities cannot be generalized across a library.² Acidic or basic aqueous extraction again relies on the requisite functionality on the impurities only.3 Other strategies include the use of fluorous phase chemistry, although the lack of fluorinated reagents which often need to be prepared by highly specialized syntheses makes this method less attractive.4

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A wide range of polymer-supported reagents have been developed, both for chemical transformations⁵ and for

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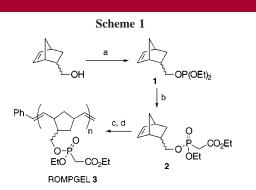
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sequestering excesses of solution reactants⁶ or chemically tagged reagents.⁷ Simple filtration eliminates the need for any time-consuming chromatographic workup. Sequestering reagents can however suffer from slow rates of removal of contaminants and the complementarity of product and impurity functionality.

We have already reported a method of impurity annihilation of a solution-phase reaction by incorporation of excess reagents into an insoluble polymer, formed in situ.⁸ We now report a chromatography-free Horner–Emmons reaction of aldehydes to α , β -unsaturated ethyl esters and nitriles.⁹

There is a clear need for maximizing the substrate loading of a polymer-supported reagent. In our approach, the reagent is also the monomer building block for the polymer.¹⁰ As such, the polymer loading should ideally approach quantitative. Commercially available 2-norbornenemethanol (a mixture of *endo-* and *exo*-isomers) was converted to the phosphite¹¹ **1** followed by Arbusov¹² reaction to give the Horner–Emmons monomer **2**. Ring-opening metathesis polymerization¹³ (ROMP) of the monomer was achieved in quantitative yield with Grubbs' catalyst¹⁴ and terminated with ethyl vinyl ether (Scheme 1).¹⁵ Since this new polymer is



 $\begin{array}{l} \mbox{Reagents: (a) (EtO)_2PCI, NEt_3, hexane, 95\%; (b) \\ \mbox{BrCH}_2CO_2Et, heat, 100\%; (c) (PCy_3)_2Cl_2Ru=CHPh \\ (1.5 mol%), CH_2Cl_2; (d) EtOCH=CH_2, 100\%. \end{array}$

undiluted by cross-linking units or co-polymerization agents, the loading of the polymer should be identical to the molarity of the monomer, namely 3.3 mmol $g^{-1.16}$

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The polymer thus formed was a solid when dry but demonstrated remarkable swelling properties in a range of organic solvents (MeCN, CH₂Cl₂, THF) and possessed a consistency similar to that of gelatin when solvated.¹⁷ We term ROM polymers of this consistency as ROMPGELs. ROMPGEL **3** could be stored at room temperature and in the air over several weeks without any noticeable decomposition.

Horner–Emmons Reaction. A range of bases was screened for the ROMPGEL Horner–Emmons reaction using *p*-nitrobenzaldehyde. The results are shown in Table 1. Of

Table 1. Bases Screened for the Horner-Emmons Reaction							
0 ₂ N	CHO ROMPGEL 3 (2 base	equiv)	N CO ₂ Et				
	4a		5a				
run	base	<i>T</i> /h	convn to 5a				
1	K ₂ CO ₃ , toluene	24	no reaction				
2	KHMDS, toluene	24	complex mixture				
3	NaOEt, EtOH	4	complex mixture				
4	NaOH, THF	4	20% ^a				
5	LDA, THF	1	20% ^a				
6	LDA, THF ^b	24	100%				
7	LHMDS, THF ^b	16	100%				
8	pyridine	24	no reaction				
9	NEt ₃	24	no reaction				
10	DBU, LiCl, MeCN	48	50%				
11	TMG, ^c MeCN	4	100%				

^{*a*} 4-NO₂-C₆H₄CH₂OH isolated in 80% yield. ^{*b*} **3** pretreated with base (4 equiv, 2 h). Excess base removed by washing with dry THF prior to addition of aldehyde. ^{*c*} N,N,N',N'-Tetramethylguanidine. ^{*d*} N-tert-Butyl-N',N',N''-tetramethylguanidine.

4

100%

Barton base,^d MeCN

12

the anionic bases used, solid potassium carbonate in toluene showed no detectable reaction after 24h (run 1). Both potassium hexamethyldisilazide (KHMDS, run 2) and sodium ethoxide (run 3) gave a complex mixture of products. Sodium hydroxide (run 4) and, unexpectedly though unsurprisingly, lithium diisopropylamide (LDA, run 5) both resulted in high

(14) Bis(tricyclohexylphosphine)benzylideneruthenium(IV) dichloride, commercially available from Fluka.

(15) ROM polymerization can easily be monitored by taking the ¹H NMR of aliquots in CDCl₃. The norbornene monomers have characteristic vinyl protons at 6-6.2 ppm. Releasing the ring strain shifts these signals to 5.2-5.5 ppm in the polymer.

(16) For a high-loading (2.6 mmol g^{-1}) ion-exchange Wadsworth– Emmons resin, see: Cainelli, G.; Contento, M.; Manescalchi, F.; Regnoli, R. J. Chem. Soc., Perkin Trans. 1 **1980**, 2516. For a moderate loading (0.6 mmol g^{-1}) polystyrene-derived Wadsworth–Emmons resin, see: Salvino, J. M.; Kresow, T. J.; Darnbrough, S.; Labaudiniere, R. J. Comb. Chem. **1999**, 1, 134.

(17) Typically, 50 mg of dry ROMPGEL would swell to 5 mL when solvated in acetonitrile.

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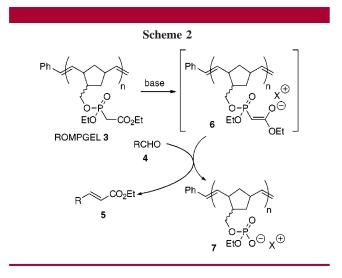
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yields of *p*-nitrobenzyl alcohol, through Canizzarro and Meerwein–Pondorf–Verley reactions, respectively.¹⁸ However, pretreating ROMPGEL **3** with excess LDA (4 equiv) for 2 h to generate the specific enolate, followed by removal the excess base and diisopropylamine by filtration and washing, before addition of the aldehyde gave the desired α,β -unsaturated ester in quantitative yield (run 6). Lithium hexamethyldisilazide (LHMDS, run 7) by the same procedure also gave a quantitative conversion.

Of the tertiary amine bases screened, the efficacy followed the increasing basicity. Neither pyridine nor triethylamine showed any reaction after 24 h (runs 8 and 9). Diazabicyclo-[4.3.0]undecane (DBU) with LiCl¹⁹ (run 10) showed a slow rate of conversion whereas the guanidine bases tetramethylguanidine (TMG, run 11) and *tert*-butyltetramethylguanidine (Barton base,²⁰ run 12) both showed quantitative conversion after only 4 h.

Our purification-free strategy relies on the fact that after Horner–Emmons reaction the base will be trapped on the ROMPGEL (Scheme 2). Pretreatment of ROMPGEL **3** with



LHMDS forms specific enolate **6** ($X^+ = Li^+$) (LHMDS and HMDS in solution are then removed by filtration). Both guanidine bases generate submolar concentrations of enolate **6** ($X^+ = RNH=C(NMe_2)_2^+$, R = H for TMG, ^tBu for Barton base). The byproduct after Horner–Emmons reaction is the polymeric phosphate salt **7**, with X^+ as counterion. The ROMPGEL **3** is therefore limited to a single use per equivalent of aldehyde **4**.

All three bases, LHMDS, TMG, and the Barton base, were assayed in Horner–Emmons reaction on a range of aldehydes (Table 2).^{21,22} Initial results showed that the reactions proceeded with excellent yields and purities of the α , β -

Table 2. ROMPGEL **3** Horner–Emmons Reaction. All Purities Were >95% As Measured by GCMS²² (All Esters Were Exclusively Trans. Isolated Yields Are Given.)

run		aldehyde 4	base	<i>T</i> /h	5	% yield
1	4a	4-O ₂ N-C ₆ H ₄ CHO	Barton ^a	4	5a	94
2			TMG^b	4		95
3			LHMDS ^c	4		92
4	4b	2-F-C ₆ H ₄ CHO	Barton	4	5b	84
5			TMG	4		88
6			LHMDS	4		88
7	4c	3-Br-C ₆ H ₄ CHO	Barton	16	5c	88
8			TMG	16		92
9			LHMDS	24		60
10	4d	4-pyr-CHO	Barton	4	5d	96
11			TMG	4		53
12			LHMDS	4		97
13	4e	4-Ph-C ₆ H ₄ CHO	Barton	24	5e	85
14			LHMDS	24		98
15	4f	4-Me-C ₆ H ₄ CHO	Barton	48	5f	85
16			LHMDS	48		92
17	4g	PhCH ₂ CH ₂ CHO	Barton	16	5g	88
18			LHMDS	16		
19	4h	5-norbornene-2-CHO ^d	Barton	16	5h	82
20	4i	citronellal	Barton	16	5i	92

^{*a*} 2.0 equiv. ^{*b*} 1.5 equiv. ^{*c*} ROMPGEL 3 pretreated with 4.0 equiv of base followed by filtration and washing. ^{*d*} Exo:endo mixture.

unsaturated esters, with little difference between the three bases (runs 1–9); however the Barton base proved to be the most general and versatile. In all cases, the α , β -unsaturated esters obtained were of exclusively *trans* geometry.⁹

Reaction rates for LHMDS were generally slower (run 9). Also, we obtained a complex mixture of products when an aliphatic aldehyde was used (run 18), presumably due to aldehyde enolization.

TMG performed well except when polar aldehydes were used. Filtration of the reaction mixture through a pad of silica removed the excess TMG but also trapped some of the product (run 10). Elution of the remaining product off the silica pad also carried through TMG which could not easily be removed by evaporation (bp 162 °C). Contaminant TMG could be removed in a second purification step, either with Dowex 50WX 8-400 strong acid resin (53% isolated yield of product, 95% purity), or Amberlite IRP 64 weak acid resin (95% yield, 95% purity). As well as being inconvenient, this was a nongeneral synthetic route, since purification conditions would depend on the structure of the aldehyde **4**.

The Barton base suffered none of the above problems. In the case of polar aldehydes (run 11), simple evaporation resulted in the removal of any contaminant base (bp 82 °C). Filtration through a plug of silica was necessary only to remove nonvolatile (presumably carbonate) salts of the Barton base. We recommend the use of the Barton base in combinatorial chemistry as a strong, volatile, organic base, in the same way that trifluoroacetic acid is becoming universal.

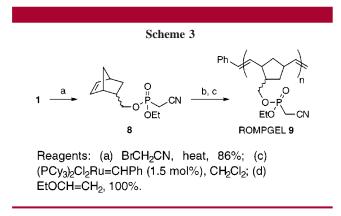
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(20) Commercially available from Fluka.

⁽²¹⁾ In a typical procedure, the aldehyde 4 (0.045 mmol) and Barton base (0.09 mmol) were added to the ROMPGEL (0.09 mmol) in acetonitrile (1.5 mL). After stirring for the required time, the mixture was filtered through a 200 mg silica cartridge (Alltech Associates, cat. no. 209150), the silica was washed with EtOAc (10 mL), and the combined washings were evaporated in a stream of nitrogen.

⁽²²⁾ All compounds were characterized by $^1\mathrm{H}$ and $^{13}\mathrm{C}$ NMR, GC, and HRMS.

We have extended the methodology to another functionalized ROMPGEL. Thus phosphite **1** was condensed with bromoacetonitrile and the monomer **8** polymerized as before to give ROMPGEL **9** (Scheme 3). Again, in the loading of



the polymer, the molarity of the polymer should be the same as the molarity of the monomer, namely 3.9 mmol g^{-1} .

Treatment of the same range of aldehydes **4** with ROMP-GEL **9** (2 equiv) and Barton base (2 equiv) gave the α , β -unsaturated nitriles **10** in good to excellent yields and >95% purity after only filtration and evaporation. Generally, the rates of reaction of nitrile ROMPGEL **9** were faster than that of the ester ROMPGEL **3**, although now we obtained *E*:*Z* mixtures in most cases, as described in classical Horner–Emmons reactions (Table 3).

In summary, we have demonstrated the use of two novel high-loading polymer phosphonate resins which in combination with the Barton base allow a general purification-free Horner–Emmons synthesis of α , β -unsaturated esters and nitriles from both aromatic and aliphatic aldehydes. Further applications of ROMPGELs will be reported in due course.

Table 3. ROMPGEL **9** Horner–Emmons Reaction. All Purities Were >95% As Measured by GCMS.²² All Yields Are Isolated Yields

RCH0 4	o —	ROMPGEL 9 (2 equiv.) ^t BuN=C(NMe ₂)₂		R CN 10	
run	aldehyde 4	<i>T</i> /h	E:Z ratio ^a	10	% yield
1	4a	4	80:20	10a	95
2	4b	4	70:30	10b	94
3	4 c	16	90:10	10c	90
4	4d	4	100:0	10d	86
5	4e	16	85:15	10e	91
6	4f	16	80:20	10f	98
7	4g	16	70:30	10g	93
8	4h	16	80:20	10h	86
9	4i	16	70:30	10i	85
^a Rati	o determined by	^I H NMR			

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Supporting Information Available: ¹H NMR spectra for compounds **1**, **2**, **3**, **8**, and **9**. This material is available free of charge via the Internet at http://pubs.acs.org.

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